ILB BT ADIO 2/2/16/16

Bluetooth I/O module with 16 digital inputs, 16 digital outputs, 2 analog inputs, and 2 analog outputs

Data sheet 7476 en 03

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1 Description

The ILB BT ADIO 2/2/16/16 module is used to acquire and output digital and analog signals. It wirelessly transmits 16 digital and 2 analog input and output signals to the Bluetooth base station used.

Features of the wireless interface

- Bluetooth 1.2, HID profile
- Frequency range 2.4000 GHz ... 2.4835 GHz, ISM band
- The maximum emitted transmission power can be set between 0 dBm ... 14 dBm, automatically controlled
- Diagnostics and status indicators

Features of digital inputs

- Connections for 16 digital sensors
- Connection of sensors in 1-wire technology
- Status indicators

Features of digital outputs

- Connections for 16 digital actuators
- Connection of actuators in 1-wire technology
- Nominal current of each output: 0.5 A
- Total current of all outputs: 8 A
- Short-circuit and overload-protected outputs
- Status indicators

Features of analog inputs

- Two analog single-ended signal inputs for the connection of either voltage or current signals
- Connection of sensors in 2 and 3-wire technology
- Current measuring range 0 mA ... 20 mA
- Voltage measuring range 0 V ... 10 V

Features of analog outputs

- Two analog single-ended signal outputs for the connection of either voltage or current signals
- Connection of actuators in 2 and 3-wire technology
- Current measuring range 0 mA ... 20 mA
- Voltage measuring range 0 V ... 10 V



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Make sure you always use the latest documentation. It can be downloaded at phoenixcontact.net/products.



This data sheet is valid for all products listed on the following page:



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2 Ordering data

Module

| Description | Туре | Order No. | Pcs. / Pkt. |
|--|-----------------------|-----------|-------------|
| Bluetooth I/O module with 16 digital inputs, 16 digital outputs, 2 analog inputs, and 2 analog outputs | ILB BT ADIO 2/2/16/16 | 2884282 | 1 set |
| Fieldline Modular Bluetooth base station | FLM BT BS3 M12 | 2736770 | 1 |
| Factoryline Bluetooth base station | FL BT MOD IO AP | 2884758 | 1 |

Accessories

| Connectors as replacement items | Туре | Order No. | Pcs. / Pkt. |
|---|------------------------------|-----------|-------------|
| Shield connector | IB IL SCN-6 SHIELD-TWIN | 2740245 | 5 |
| Connector for the supply (with color print) | IB IL SCN-PWR IN-CP | 2727637 | 10 |
| Connector for input and output terminals | IB IL SCN-8 | 2726337 | 10 |
| Antennas | | | |
| Panel antenna | RAD-ISM-2400-ANT-PAN-8-0 | 2867610 | 1 |
| Pigtail antenna cable for panel antenna | RAD-PIG-EF-316-SMA-SMA | 2885618 | 1 |
| Omnidirectional antenna with protection against vandalism | RAD-ISM-2400-ANT-VAN-3-0-SMA | 2885867 | 1 |



Operation of the wireless system is only permitted if accessories available from Phoenix Contact are used. The use of any other components can lead to withdrawal of the operating license.

You can find the approved accessories for this wireless system listed with the product at phoenixcontact.net/products.

Additional accessories

Recommended end bracket; placed to the right of the module to secure it on the DIN rail CLIPFIX 35-5 3022276



Accessories for extending the antenna cable are available on request.

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3 Technical data

| General data | |
|---|---|
| Housing dimensions with connectors (width x height x depth) | 117 mm x 73 mm x 121 mm |
| Weight (without antenna) | 305 g (with connectors, ID plug, and antenna) |
| Connection method for sensors and actuators | 1-wire technology |

Housing dimensions

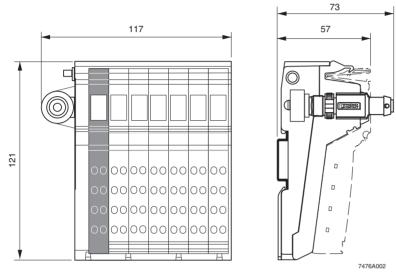
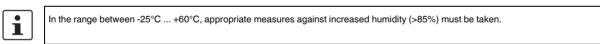


Figure 1 Housing dimensions of the module (mm)

| Ambient conditions | |
|---|--|
| Regulations | Developed according to VDE 0160, UL 508 |
| Ambient temperature (operation) | -25°C +60°C |
| Ambient temperature (storage/transport) | -25°C +85°C |
| Humidity (operation) | 75% on average, 85% occasionally, non-condensing |



Humidity (storage/transport) 95%



For a short period, slight condensation may appear on the outside of the housing if, for example, the module is brought into a closed room from a vehicle.

| Air pressure (operation) | 80 kPa 108 kPa (up to 2000 m above sea level) |
|--|---|
| Air pressure (storage/transport) | 66 kPa 108 kPa (up to 3500 m above sea level) |
| Degree of protection according to DIN 40050, IEC 60529 | IP20 |
| Protection class according to EN 61131-2, IEC 61131-2 | 3 |
| Air clearances and creepage distances | According to IEC 60664/IEC 60664A DIN VDE 0110: 1989-01 and DIN VDE 0160: 1988-05 |
| Housing material | Plastic, PVC-free, PBT, self-extinguishing (V0) |
| Pollution degree according to EN 60664, EN 61131-2 | 2; condensation not permitted during operation |
| Surge voltage class | |

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Electrical isolation/isolation of the voltage areas

Common potentials

24 V communications power, 24 V actuator supply, and GND have the same potential. FE is a separate potential area.

| 1 7 | • • |
|---|-------------------------|
| - Test distance | - Test voltage |
| 24 V supply (I/O)/functional earth ground | 500 V AC, 50 Hz, 1 min. |
| 24 V supply (I/O)/analog channels | 500 V AC, 50 Hz, 1 min. |
| Analog channels/FE | 500 V AC, 50 Hz, 1 min. |

Mechanical requirements

Vibration test, sinusoidal vibrations according to IEC 60068-2-29;

5g load, 2.5 hours in each space direction

EN 60068-2-29

Shock test according to IEC 60068-2-27; EN 60068-2-27

25g load for 11 ms, half sinusoidal wave,

three shocks in each space direction and orientation

Broadband noise according to IEC 60068-2-64; EN 60068-2-64

0.78g load, 2.5 hours in each space direction

Conformance with EMC directive 89/336/EEC

Noise immunity test according to EN 61000-6-2

| • | • | |
|-------------------------------|-------------------------------|---|
| Electrostatic discharge (ESD) | EN 61000-4-2 IEC 61000-4-2 | Criterion B |
| | | 6 kV contact discharge 8 kV air discharge |
| Electromagnetic fields | EN 61000-4-3 IEC 61000-4-3 | Criterion A |
| | | Field strength: 10 V/m |
| Fast transients (burst) | EN 61000-4-4/ | Criterion B |
| | IEC 61000-4-4 | Remote bus: 2 kV Power supply: 2 kV I/O cables: 2 kV |
| | | Criterion A |
| | | All interfaces: 1 kV |
| Surge voltage | EN 61000-4-5 | Criterion B |
| | IEC 61000-4-5 | DC supply lines: ±0.5 kV/±0.5 kV (symmetrical/asymmetrical) |
| | | Signal lines: ±0.5 kV/±0.5 kV (symmetrical/asymmetrical) |
| Conducted interference | FN 61000-4-6 | Criterion A |

Criterion A Test voltage 10 V Conducted interference EN 61000-4-6 IEC 61000-4-6

Noise emission test according to EN 61000-6-4

Noise emission of housing EN 55011 Class A (industrial applications)

| Check | for w | ireless | apı | proval |
|-------|-------|---------|-----|--------|
|-------|-------|---------|-----|--------|

| EMC | ETSI EN 301 489-17 |
|----------|--------------------|
| Wireless | ETSI EN 300 328 |
| Safety | EN 60950-1 |
| Health | EN 50371 |

Wireless interface

| Wireless interface | Bluetooth 1.2 |
|--|---|
| Frequency range | 2.4000 GHz 2.4835 GHz |
| Channel distance | 1 MHz |
| Number of channels | 79 |
| Modulation | GFSK (Gaussian Frequency Shift Keying) |
| Maximum transmission power at the antenna connection | Can be set between 0 dBm 14 dBm, in 4 dB increments |
| Antenna connection | SMA socket |

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24 V module supply **Communications power** Nominal value 24 V DC Tolerance -15%/+20% according to EN 61131-2 Ripple ±5% according to EN 61131-2 Permissible range 19.2 V ... 30.0 V Current consumption at U₁ 75 mA Protection against polarity reversal Yes Yes Surge protection Via power connector Connection **Actuator supply** Nominal value 24 V DC Tolerance -15%/+20% according to EN 61131-2 Ripple ±5% according to EN 61131-2 19.2 V ... 30.0 V Permissible range Current consumption at U_L ≤8 A 1 Number of potential groups Overload protection Yes Protection against polarity reversal No Connection Via power connector **Digital outputs** Number 16 1 Number of voltage groups Connection method for actuators 1-wire technology Nominal output voltage U_{OUT} 24 V DC Differential voltage for I_{nom} ≤1 V 0.5 A Nominal current I_{nom} per channel Total current 8 A Protection Short circuit; overload Nominal load Ohmic 48 Ω/12 W Lamp 12 W 12 VA (1.2 H, 50 Ω) Inductive Switching frequency with nominal inductive load 0.5 Hz (1.2 H, 50 Ω) Overload response Auto restart Behavior in the event of inductive overload Output may be damaged Reverse voltage protection against short pulses Yes Yes, maximum permissible current 2 A Resistance to permanently applied reverse voltages Response upon power down The output follows the supply voltage without delay. Limitation of the voltage induced on circuit interruption -41 V Single maximum energy in freewheeling 1 J, maximum Integrated freewheeling circuit in the output chip Protective circuit type Overcurrent shutdown At 0.7 A, minimum Maximum output current when switched off 10 μΑ i When not loaded, a voltage can be measured even at an output that is not set.

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| Digital inputs | |
|--|--|
| Number | 16 |
| Connection method for sensors | 1-wire technology |
| Input design | According to EN 61131-2 Type 1 |
| Definition of the switching thresholds | |
| Maximum low-level voltage | $U_{Lmax} < 5 \text{ V}$ |
| Minimum high-level voltage | U _{Hmin} > 15 V |
| Common potentials | Ground |
| Nominal input voltage U _{IN} | 24 V DC |
| Permissible range | -30 V < U _{IN} < +30 V DC |
| Nominal input current at U _{IN} | 3.6 mA per channel, typical |
| Current flow | Linear in the range 1 V < U _{IN} < 30 V |
| Delay time | ≤300 µs |
| Permissible cable length to sensor | 100 m |
| Use of AC sensors | AC sensors in the voltage range < U _{IN} are limited in application |

Typical power dissipation with 24 V supply voltage

Formula for calculating the power dissipation of the electronics

$$\mathsf{P}_{\text{TOT}} = 0.552 \; \mathsf{W} + \sum_{\mathsf{n} = 0}^{\mathsf{16}} (0.065 \; \mathsf{W} + \mathsf{I}_{\mathsf{Ln}}^{^{2}} \, \mathsf{x} \, \, 0.28 \; \Omega) + \sum_{\mathsf{m} = 0}^{\mathsf{16}} 0.086 \; \mathsf{W} + \sum_{\mathsf{l} = 0}^{\mathsf{2}} 0.372 \; \mathsf{W} + \sum_{\mathsf{k} = 0}^{\mathsf{2}} 0.044 \; \mathsf{W}$$

Where:

 P_{TOT} Total power dissipation in the module

n Index of the number of set digital outputs (n = 0 ... 16)

 I_{LN} Load current of output n

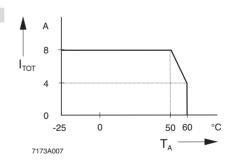
m Index of the number of set digital inputs (m = 0 ... 16)
I Index of the number of analog outputs used (I = 0 ... 2)
k Index of the number of analog inputs used (K = 0 ... 2)

Simultaneity, derating

No limitation of simultaneity, derating

Derating of the outputs

| Ambient temperature (T _A) | Total current (I _{TOT}) |
|---------------------------------------|--|
| -25°C +50°C | 8 A |
| +50°C +60°C | 8 A - ((T _A - 50°C) x 0.4 A/°C) |



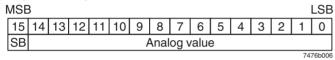
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| Analog outputs | |
|--------------------|-------------------------------|
| Number | 2 |
| Signals/resolution | |
| Voltage 0 V 10 V | 2.44 mV |
| Current 0 mA 20 mA | 4.88 μΑ |
| Output load | |
| Voltage output | $2 \text{ k}\Omega$, minimum |
| Current output | 0 Ω 500 Ω |

Output value representation

The output value is represented in bits 14 ... 0. An additional bit (bit 15) is available as a sign bit.

Output value representation



Significant output values

Output range 0 mA ... 20 mA and 0 V ... 10 V

| | lata word | 0 mA 20 mA | 0 V 10 V |
|------------|-----------|---------------------|---------------------|
| (two's coi | mplement) | I _{Output} | U _{Output} |
| hex | dec | mA | V |
| ≤FFFF | ≤32767 | +21.6746 | +10.837 |
| ≤7F00 | 32512 | +21.6746 | +10.837 |
| 7530 | 30000 | +20.0 | +10.0 |
| 0001 | 1 | +0.66667 μΑ | +333.33 μV |
| 0000 | 0 | 0 | 0 |

Safety equipment

Tolerance and temperature response of analog outputs

The tolerance values refer to the measuring range final value.

Tolerances at T_A = +23°C

| _ | | | | |
|-----------------|--------------------|--------------------|--------------------|--------------------|
| Measuring range | Absolute (typical) | Absolute (maximum) | Relative (typical) | Relative (maximum) |
| 0 V 10 V | ±31 mV | ±93 mV | ±0.31% | ±0.93% |
| 0 mA 20 mA | ±112 μA | ±194 μA | ±0.56% | ±0.97% |

Temperature and drift response ($T_A = -25^{\circ}C ... +60^{\circ}C$)

Drift in reference to the measuring range final value

| Measuring range | Typical | Maximum |
|-----------------|-----------|-----------|
| 0 V 10 V | 306 ppm/K | 750 ppm/K |
| 0 mA 20 mA | 306 ppm/K | 740 ppm/K |

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Transient protection for voltage and current outputs

| Analog inputs | |
|--|--|
| Voltage inputs | |
| Input resistance | >150 kΩ |
| Cut-off frequency (-3 dB) of the input filters | 40 Hz |
| Maximum permissible voltage between analog voltage inputs and analog reference potential | ±32 V |
| Common mode rejection (CMR) | 103 dB |
| Permissible DC common mode voltage for CMR | 40 V between voltage input and FE |
| Current inputs | |
| Input resistance | 110 Ω (shunt) |
| Cut-off frequency (-3 dB) of the input filters | 40 Hz |
| Maximum permissible voltage between analog current inputs and analog reference potential | ±32 V (input current is limited internally) |
| Common mode rejection (CMR) | 103 dB |
| Permissible DC common mode voltage for CMR | 40 V between current input and FE |
| Maximum permissible current | Internally limited by protective circuit |
| Safety equipment | |
| Surge voltage | Suppressor diodes in the analog inputs, current limitation via internal protective circuit |

Tolerance and temperature response of analog inputs

The tolerance values refer to the measuring range final value.

Tolerances at $T_{\Lambda} = +23^{\circ}C$

| | ~ ~ | | | |
|-----------------|--------------------|--------------------|--------------------|--------------------|
| Measuring range | Absolute (typical) | Absolute (maximum) | Relative (typical) | Relative (maximum) |
| 0 V 10 V | ±30 mV | ±74 mV | ±0.30% | ±0.74% |
| 0 mA 20 mA | ±80 μA | ±164 μA | ±0.40% | ±0.82% |

Temperature and drift response (T_A = -25°C ... +60°C)

Drift in reference to the measuring range final value

| Measuring range | Typical | Maximum |
|-----------------|----------|-----------|
| 0 V 10 V | 40 ppm/K | 170 ppm/K |
| 0 mA 20 mA | 40 ppm/K | 175 ppm/K |

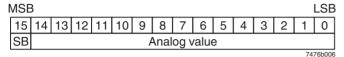
| Additional tolerances influenced by electromagnetic fie | lds |
|---|---|
| Type of electromagnetic interference | Typical deviation of the measuring range final value (voltage and current channels) |
| | Relative |
| Electromagnetic fields; field strength 10 V/m according to EN 61000-4-3/IEC 61000-4-3 | <±0.5% |
| Conducted interference, Class 3 (test voltage 10 V) according to EN 61000-4-6/IEC 61000-4-6 | <±0.5% |
| Fast transients (burst), 4 kV supply, 2 kV input according to EN 61000-4-4/IEC 61000-4-4 | <±0.5% |

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Input value representation

The input value is represented in bits 14 \dots 0. An additional bit (bit 15) is available as a sign bit. This format supports extended diagnostics. Values >8000_{hex} indicate an error.

Input value representation



Significant measured values

Input range 0 mA ... 20 mA and 0 V ... 10 V

| Input data word (two's complement) | | 0 mA 20 mA I _{Input} | 0 V 10 V U _{Input} |
|---------------------------------------|-----------|----------------------------------|--------------------------------|
| hex | dec | mA | V |
| 8001 | Overrange | >+21.6746 | >+10.837 |
| 7F00 | 32512 | +21.6746 | +10.837 |
| 7530 | 30000 | +20.0 | +10.0 |
| 0001 | 1 | +0.66667 μΑ | +333.33 μV |
| 0000 | 0 | 0 | 0 |

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4 Usage notes



WARNING:

The use of products described in this data sheet is oriented exclusively to electrically skilled persons or persons instructed by them, who are familiar with applicable national standards and other regulations regarding electrical engineering and, in particular, the relevant safety concepts. Phoenix Contact accepts no liability for erroneous handling or damage to products from Phoenix Contact or third-party products resulting from disregard of information contained in this data sheet.



This device meets the basic requirements and additional corresponding specifications of directive 1999/5/EU.

This device complies with R&TTE device class 1, with the following restrictions on use according to ERC recommendation 70-03:

Norway

The device must not be operated within 20 km of the Ny Ålesund town center.



Operation of the wireless system is only permitted if accessories available from Phoenix Contact are used. The use of any other components can lead to withdrawal of the operating license.

You can find the approved accessories for this wireless system listed with the product at phoenixcontact.net/products.

4.1 Transmission power

Depending on the maximum possible transmission power, the operation of this device must be registered or approved in some countries. In addition, there may be a usage restriction on the transmission power for indoor and outdoor use.

The maximum permissible transmission power must be set (default upon delivery: 14 dBm) prior to starting up the device. The antenna gain of the antenna used should be taken into account. For the antenna provided (gain 0 dBi), the transmission power values printed on the device apply. The maximum transmission power is set using the DIP switches on the rear of the device.

To apply the transmission power setting, restart the device.

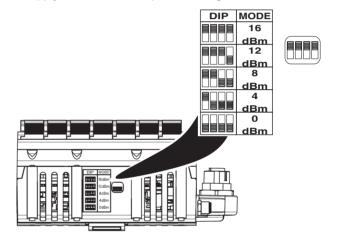


Figure 2 DIP switches for setting the transmission power

Tested to Comply with FCC Standards

This device contains:

FCC ID: PVH071902 IC: 5325A-0719X

This device complies with Part 15 of the FCC Rules. Operation is subject to the following two conditions:

- (1) this device may not cause harmful interference, and
- (2) this device must accept any interference received, including interference that may cause undesired operations.

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5 Local diagnostics and status indicators

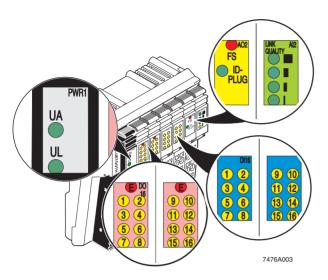


Figure 3 Diagnostics and status indicators of the module

| Designation | LED color | Meaning | |
|-------------|----------------|--|--|
| PWR | | | |
| UA | Green | 24 V actuator supply | |
| UL | Green | 24 V communications power | |
| OUT | | | |
| E | Red | Short circuit or overload at one of the outputs | |
| 1 16 | Yellow | Output status indicators | |
| IN | | | |
| 1 16 | Yellow | Input status indicators | |
| FS | | | |
| FS | Red | Failsafe, analog and digital outputs set to 0 | |
| ID-PLUG | | | |
| ID | Green/yellow/ | ID plug status (normal operation) | |
| | red | ID when you are designed the | |
| | Green ON | ID plug was read successfully | |
| | Yellow ON | ID plug is being read | |
| | Red ON | ID plug cannot be read | |
| | OFF | ID plug not present | |
| | Green/yellow/ | ID plug status (clear mode/Bluetooth network login) | |
| | red | | |
| | | Please observe the information in the "Clearing and reprogramming function" section. | |
| | Flashing green | Ready for Bluetooth network login | |
| | Yellow ON | Ready to clear/program the ID plug | |

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| Designation | LED color | Meaning |
|--------------|--------------|---|
| LINK QUALITY | | |
| LQ | | Quality of the Bluetooth connection (bit error rate; BER) |
| | 4 green LEDs | BER 0% 0.05% |
| | 3 green LEDs | BER 0.05% 0.1% |
| | 2 green LEDs | BER 0.1% 1.7% |
| | 1 green LED | BER > 1.7% |
| | 4 LEDs OFF | No Bluetooth connection established |



If the error LED (E) of a group of 16 outputs lights up (e.g., connector 2 and connector 3), this indicates that a short circuit or overload is present at one or more of the outputs in this group.

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6 Connecting the supply, actuators, and sensors

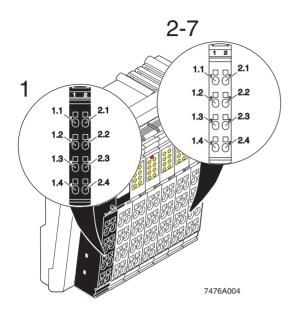


Figure 4 Terminal point assignment of the connectors



NOTE: Device damage

The terminal points for GND and U_L can have a total current of 8 A per terminal point. The maximum current carrying capacity of 8 A must not be exceeded.



The feeding points have the same ground potential. All ground supplies on a module are electrically connected with one another.

The communications power is also electrically connected via all contacts. In this way, it can supply all potentials with just one supply without the need for additional terminals, see "Connection example for the supply" on page 16.

Terminal point assignment of the power connector

| Terminal point | Assignment |
|------------------|--|
| Connector 1 (PWR | |
| 1.1, 2.1 | 24 V actuator supply U _A |
| 1.2, 2.2 | 24 V communications power U _L |
| 1.3, 2.3 | GND |
| 1.4, 2.4 | FE |

Terminal point assignment of the digital output and input connectors

| C | onnect | or 2 (Ol | JT1) | | Connect | or 3 (OL | JT2) | С | onnec | tor 4 (II | N 1) | C | onnect | or 5 (II | N2) |
|-----|--------|----------|------|-----|---------|----------|------|-----|-------|-----------|-------------|-----|--------|----------|-----|
| 1.1 | 01 | 2.1 | 02 | 1.1 | O9 | 2.1 | O10 | 1.1 | l1 | 2.1 | 12 | 1.1 | 19 | 2.1 | I10 |
| 1.2 | О3 | 2.2 | 04 | 1.2 | 011 | 2.2 | 012 | 1.2 | 13 | 2.2 | 14 | 1.2 | l111 | 2.2 | l12 |
| 1.3 | O5 | 2.3 | O6 | 1.3 | O13 | 2.3 | 014 | 1.3 | 15 | 2.3 | 16 | 1.3 | I13 | 2.3 | l14 |
| 1.4 | 07 | 2.4 | 08 | 1.4 | O15 | 2.4 | O16 | 1.4 | 17 | 2.4 | 18 | 1.4 | l15 | 2.4 | l16 |

Terminal point assignment of the analog output connector

| | Connecto | r 6 (ana | alog OUT) |
|-----|--------------------------------|----------|--------------------------------|
| 1.1 | +U1, voltage output, channel 1 | 2.1 | +U2, voltage output, channel 2 |
| 1.2 | +I1, current output, channel 1 | 2.2 | +I2, current output, channel 2 |
| 1.3 | AGND, analog ground | 2.3 | AGND, analog ground |
| 1.4 | Shield connection | 2.4 | Shield connection |

Terminal point assignment of the analog input connector

| | Connecto | r 7 (ana | ilog IN) | | | | | | | | |
|---|-------------------------------|----------|-------------------------------|--|--|--|--|--|--|--|--|
| 1.1 +U1, voltage input, channel 1 2.1 +U2, voltage input, channel 2 | | | | | | | | | | | |
| 1.2 | +I1, current input, channel 1 | 2.2 | +I2, current input, channel 2 | | | | | | | | |
| 1.3 | AGND, analog ground | 2.3 | AGND, analog ground | | | | | | | | |
| 1.4 | Shield connection | 2.4 | Shield connection | | | | | | | | |

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7 Internal basic circuit diagram

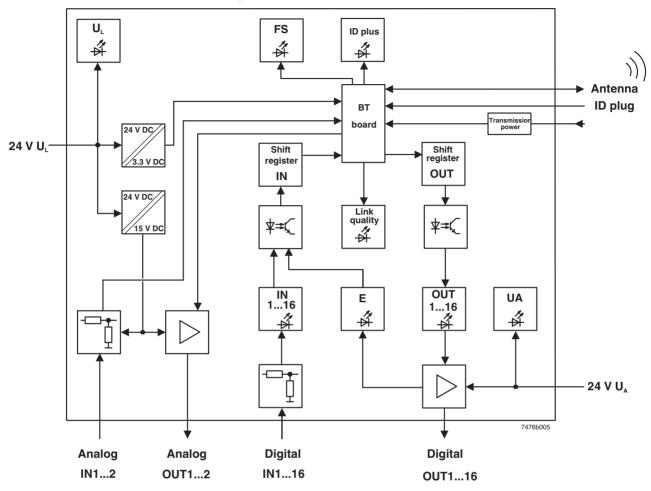


Figure 5 Internal wiring of the terminal points

Key:

Power supply unit with electrical isolation

*=C Optocoupler

Input filter

Output driver

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8 Connection example

i

The numbers above the module illustration identify the connector slots.

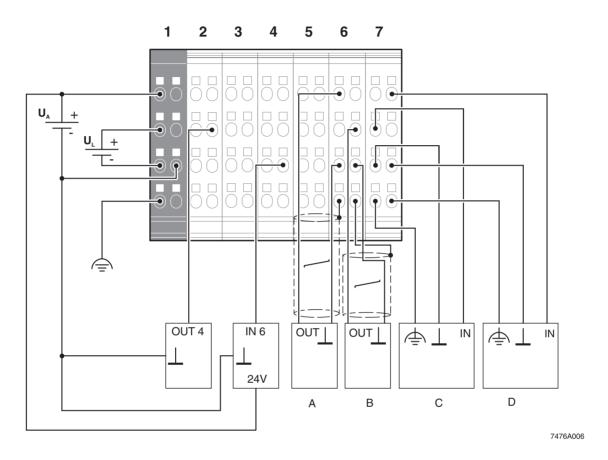


Figure 6 Connection example for the supply

Key:

- A: Actuator at the voltage output (channel 1)
- B: Actuator at the current output (channel 2)
- C: Active sensor with current output (channel 1)
- D: Active sensor with voltage output (channel 2)

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9 Startup with the Fieldline base station (observe compatibility table)



The ID plug is programmed on the base station. For additional information, refer to the data sheet for the FLM BT BS 3 base station.

The base station requires version 01/1.20/1.10 or later (HW/FW/FW) for operation of the module.

- Insert the programmed ID plug into the module before switching on the power supply.
- Switch on the supply voltage. The connection data is then read from the ID plug.
- The module connects automatically to the base station programmed on the ID plug.
- Once the connection has been established (FS LED goes off), process data is exchanged cyclically between the base station and the module.

10 Startup with the Factoryline base station

- Please observe the compatibility table.
- Insert the enclosed ID plug into the I/O device before switching on the power supply.



Following connection establishment, the ID plug is programmed by the base station via the I/O device. For additional information, refer to the data sheet for the FL BT MOD IO AP.

 Switch on the supply voltage. The Bluetooth login is started. If the ID plug is already programmed, connection data is read from the ID plug.

11 Clearing and reprogramming function

- When replacing the Factoryline base station in the existing Bluetooth network, the ID plug needs to be reprogrammed for Bluetooth network login.
- Remove the ID plug from the I/O device and switch on the power supply. The ID LED flashes yellow for around 10 seconds. Insert the ID plug during this time. The ID plug is cleared and reprogrammed. The ID LED flashes green to indicate successful programming. The I/O device is ready again for Bluetooth network login.



As a rule, if the ID plug is not inserted in the I/O device when the power supply is switched on, the clearing and reprogramming function will start briefly. If an ID plug is inserted during this time, it will be cleared and reprogrammed for Bluetooth network login mode. Any previous connection data will be lost.

12 Compatibility table

Fieldline Modular Bluetooth base station

| Base station | I/O device | Compatibility |
|---------------------------------------|---|--|
| FLM BT BS3 M12 Version HW/FW/FW | ILB BT ADIO 2-2-16-16 Version HW/FW | |
| 00/1.10/1.10 | 00/1.00 | No |
| | 01/2.00 | No |
| 01/1.10/1.10 | 00/1.00 | No |
| | 01/2.00 | No |
| 01/1.20/1.10 | 00/1.00 | Yes, with limited I/O device functions and diagnostics |
| | 01/2.00 | No |
| 01/1.30/2.00 | 00/1.00 | Yes |
| | 01/2.00 | Yes |

12.1 Factoryline Bluetooth base station

| Base station | I/O device | Compatibility |
|-------------------------------------|---|---------------|
| FL BT MOD IO AP Version HW/FW | ILB BT ADIO 2-2-16-16 Version HW/FW | |
| 1.0/1.xx | 00/1.00 | No |
| | 01/2.00 | Yes |

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13 Process data

The module process data is integrated into the process data of the base station.

Input process image

| | | | | | | | | Wo | rd 2 | | | | | | | |
|------------|--------|--------|--------|--------|--------|--------|--------|-------|-------|-------|-------|-------|-------|-------|-------|-------|
| Bit | 16 | 15 | 14 | 13 | 12 | 11 | 10 | 9 | 8 | 7 | 6 | 5 | 4 | 3 | 2 | 1 |
| Assignment | OUT 16 | OUT 15 | OUT 14 | OUT 13 | OUT 12 | OUT 11 | OUT 10 | OUT 9 | OUT 8 | OUT 7 | OUT 6 | OUT 5 | OUT 4 | OUT 3 | OUT 2 | OUT 1 |

| | | | | | | | | Wo | rd 3 | | | | | | | |
|------------|----|--|--|--|--|--|--|----|------|--|--|--|--|--|--|--|
| Bit | 16 | 16 15 14 13 12 11 10 9 8 7 6 5 4 3 2 1 | | | | | | | | | | | | | | |
| Assignment | | Analog channel 1 | | | | | | | | | | | | | | |

| | | | | | | | | Wo | 'd 4 | | | | | | | |
|------------|----|--|--|--|--|--|--|----|------|--|--|--|--|--|--|--|
| Bit | 16 | 16 15 14 13 12 11 10 9 8 7 6 5 4 3 2 1 | | | | | | | | | | | | | | |
| Assignment | | Analog channel 2 | | | | | | | | | | | | | | |

Output process image

| | | | | | | | | Wo | rd 2 | | | | | | | |
|------------|--------|--------|--------|--------|--------|--------|--------|-------|-------|-------|-------|-------|-------|-------|-------|-------|
| Bit | 16 | 15 | 14 | 13 | 12 | 11 | 10 | 9 | 8 | 7 | 6 | 5 | 4 | 3 | 2 | 1 |
| Assignment | OUT 16 | OUT 15 | OUT 14 | OUT 13 | OUT 12 | OUT 11 | OUT 10 | OUT 9 | OUT 8 | OUT 7 | OUT 6 | OUT 5 | OUT 4 | OUT 3 | OUT 2 | OUT 1 |

| | | | | | | | | Wo | rd 3 | | | | | | | |
|------------|----|--|--|--|--|--|--|----|------|--|--|--|--|--|--|--|
| Bit | 16 | 16 15 14 13 12 11 10 9 8 7 6 5 4 3 2 1 | | | | | | | | | | | | | | |
| Assignment | | Analog channel 1 | | | | | | | | | | | | | | |

| | | | | | | | | Wo | rd 4 | | | | | | | |
|------------|----|--|--|--|--|--|--|----|------|--|--|--|--|--|--|--|
| Bit | 16 | 16 15 14 13 12 11 10 9 8 7 6 5 4 3 2 1 | | | | | | | | | | | | | | |
| Assignment | | Analog channel 2 | | | | | | | | | | | | | | |

14 Diagnostics

Error table with status indicators

| Error type | Diagnostic data | Status indicators |
|---|-------------------|--|
| Communications power U _L too low | None | UL LED is OFF. |
| Sensor supply U _A too low | None | UA LED is OFF. |
| Short circuit/overload of a digital output | I/O error message | E LED of the affected output group is red. |
| Wireless connection aborted | I/O error message | FS LED is ON. |

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15 Antennas

The aim of Phoenix Contact wireless transmission solutions is to provide users with the simplest possible access to the wireless transmission medium.

This explanation of the complex area of antenna technology will therefore be kept as simple as possible. However, in order to build reliable systems, a few basic properties of antenna technology must be taken into account.

Antenna alignment

When installing two antennas, it is generally desirable to have a line of sight between them wherever possible, as any obstacles between the antennas will adversely affect the connection.

The Fresnel zone, which extends around the direct connecting line between transmitting and receiving antennas, should also be taken into account. If this zone is disturbed by any obstacles or the terrain, this will adversely affect the wireless connection.

Figure 7 illustrates an ideal installation with undisturbed connection.

In Figure 8, the Fresnel zone is adversely affected by the terrain. The low height of the antenna masts still allows for a line of sight, but the Fresnel zone is not completely clear.

In Figure 9, the connection is attenuated by obstacles in the Fresnel zone, even though there is a line of sight.

The radius of the Fresnel zone depends on the transmission frequency and the distance between the transmitting and receiving antennas.

The radius R corresponds to the minimum height of the antenna mast (if the terrain is flat). For a 2.4 GHz system, the mast height R/m, depending on the distance to be covered D/m, is given in the characteristic curve in Figure 10.

Example (Figure 10):

For a distance of 100 m, the antenna should be installed at a minimum height of 1.80 m to provide a clear Fresnel zone.

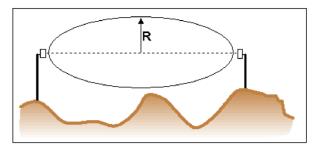


Figure 7 Ideal antenna installation

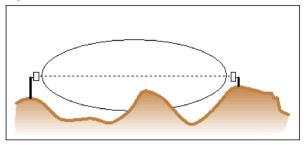


Figure 8 Fresnel zone adversely affected by the terrain

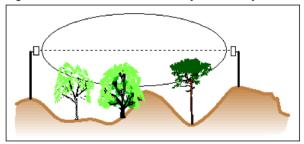


Figure 9 Fresnel zone adversely affected by obstacles

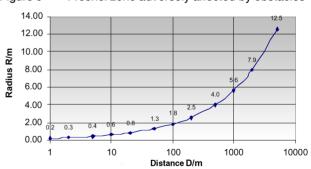


Figure 10 Radius R of the Fresnel zone over distance D